

Account InformationDate Account Number Bill To Phone Number Fax Number Email Address Buyer P.O. Number Patient Name **Ship To**Name Address City State/Zip Code Phone Number

Please complete this form and return to Permobil by fax OR click the button to send via email.

Order Quote OnlyDigitized File Name

The information provided in this document is confidential and is intended solely for use by the Ottobock Fabrication Services.

Notes:

OBSS Ortho-Shape Full System

Order Form & Price List

Effective Date 04/12/2018

Before fabrication can begin, we must receive all pages of this order form filled out completely and the digitized file.

**Permobil
Fabrication Services**Email: orders.obss@permobil.com

OBSS® Ortho-Shape Full System Pre-configured Packages				
6364835	E2617	Finished Custom Back Cushion Package Finished back cushion including carbon fiber look ABS shell, removeable liners for growth adjustability, black patterned fabric upholstery, liner straps, angle adjustable feet fastened to mounting base, mounting hardware		\$2,240
6364836	E2609	Finished Custom Seat Cushion Package Finished seat cushion including carbon fiber look ABS shell, removeable liners for growth adjustability, black patterned fabric upholstery, liner straps, angle adjustable feet fastened to mounting base, mounting hardware.		\$2,240
Also includes the following items. Please check the appropriate box with your choice for each.				
Mounting Kits:	Flush Mount Kit 7/8" 1" Drop Hook w/Stops 7/8" 2" Drop Hook w/Stops 7/8" 3" Drop Hook w/Stops 7/8"	Flush Mount Kit 1" 1" Drop Hook w/Stops 1" 2" Drop Hook w/Stops 1" 3" Drop Hook w/Stops 1"		

OBSS® Ortho-Shape Back and Seat Cushion Pre-configured Packages with Mid Fit				
The following back and seat cushion packages include an initial patient fit prior to final finishing of cushion.				
6364838	E2617	Custom Back Cushion with Mid Fit Package Finished back cushion including mid-fit carbon fiber look ABS shell, removeable liners for growth adjustability, black patterned fabric upholstery, liner straps, angle adjustable feet fastened to mounting base, and mounting hardware		\$2,240
6364839	E2609	Custom Seat Cushion with Mid Fit Package Finished seat cushion including mid-fit carbon fiber look ABS shell, removeable liners for growth adjustability, black patterned fabric upholstery, liner straps, angle adjustable feet fastened to mounting base, mounting hardware		\$2,240
Also includes the following items. Please check the appropriate box with your choice for each.				
Mounting Kits:	Flush Mount Kit 7/8" 1" Drop Hook w/Stops 7/8" 2" Drop Hook w/Stops 7/8" 3" Drop Hook w/Stops 7/8"	Flush Mount Kit 1" 1" Drop Hook w/Stops 1" 2" Drop Hook w/Stops 1" 3" Drop Hook w/Stops 1"		

Note: Pre-configured packages approved by PDAC, and therefore can not be modified. Any option not included in the packages that has a separate charge, can always be added. Back and seat must be ordered together. You cannot order a back or seat only.

Itemized Cushions				
Finished Cushions				
6364810	E2617	Finished back cushion including carbon fiber look ABS shell, removeable liners for growth adjustability, black patterned fabric upholstery, liner straps, angle adjustable feet fastened to mounting base		\$2,156
6364815	E2609	Finished seat cushion including carbon fiber look ABS shell, removeable liners for growth adjustability, black patterned fabric upholstery, liner straps, angle adjustable feet fastened to mounting base		\$2,156
Finished Cushion with Mid Fit				
6364820	E2617	Finished back cushion including mid-fit carbon fiber look ABS shell, removeable liners for growth adjustability, black patterned fabric upholstery, liner straps, angle adjustable feet fastened to mounting base		\$2,156
6364825	E2609	Finished seat cushion including mid-fit carbon fiber look ABS shell, removeable liners for growth adjustability, black patterned fabric upholstery, liner straps, angle adjustable feet fastened to mounting base		\$2,156

Fabrication Options					
Soft Spot (1" foam) <i>(must be noted on digital file, or marked at mid-fit)</i>	Back:	Seat:	Total Quantity:	6364311	\$249/ea.
Additional Plastazote® liners (price per liner, approx. 5/8" growth per liner):	Liner #1 (spare closest to patient)	Liner #2 (growth)	Liner #3 (growth)	63648	\$438

T-Nut Configuration for Head Supports							
T-Nut Size: (choose one)	1/4 - 20	10-32	5mm	Location Down from the Top:	(inches)		
Pattern: (choose one)	Other (must fill out boxes to left)		5 x 5 1" Spacing (Default)	Whitmeyer			
F	= number of rows						
G	= number of columns						
H	= down from top						
I	= between columns						
J	= between rows						
Position: (choose one)	Center	Offset to Patient's Left	(inches)	Offset to Patient's Right	(inches)		
Universal Adapter Plate (including mounting hardware) (allows you to mount most mfg. head supports to OBSS cushions)					471C49=HR-HRAP	\$57	

T-Nut Configuration for Seat		
T-Nut Size: (choose one)	1/4 - 20	10-32
Pattern: (choose one)		
A. Specific (must fill in boxes below)	B. Three Columns	C. Four Corners
Number of Columns Number of Rows A = from rear B = from sides C = from front D = between columns E = between rows	Standard placement of T-Nuts: 1" from the rear, 1" from the sides, and 1" from between columns and rows	Standard placement of T-Nuts: 1" from the rear, 1" from the sides, and 1" from between columns and rows

Mounting Hardware				
		# Required to Mount Cushion	Part #	MSRP
Seat & Back Individual Pieces				
	Flat Bracket Assembly	4 - (2 seat, 2 back)	477C10=FB001	\$43
	1" Drop Hook	4 - (2 seat, 2 back)	477C10=DH001	\$27
	2" Drop Hook	4 - (2 seat, 2 back)	477C10=DH002	\$27
	3" Drop Hook	4 - (2 seat, 2 back)	477C10=DH003	\$27
	Swing-Away Lateral Hardware	Hardware for 2 Swing-Aways	471C49=PBBKIT	\$427
	Flush, Seat-to-Bed Hinge, each	1 to Connect	471C49=STBHF	\$117
Knob Release, Adjustable Mounting Kits (WC-20 Crash Test Approved)				
	OBSS Seat Mount Kit for 1" Tubing	Includes: (4) Seat Clamps & (4) Seat Forks	471C49=OBSK88	\$558
	OBSS Back Mount Kit for 1" Tubing	Includes: (4) Seat Clamps, (2) Left Forks, (2) Right Forks	471C49=OBBK88	\$571
	OBSS Seat & Back Mount Kit for 1" Tubing	Includes: Back-to-Seat Hinge, (2) Seat Clamps, (2) Seat Forks, (2) Back Clamps, (1) Back Left Fork, (1) Back Right Fork	471C49=OBSBK88	\$707
Quick Release, Non-Adjustable Mounting Kits				
	Flush Mount Kit - 7/8"	1	471C49=NT-K-FH78	\$245
	Flush Mount Kit - 1"	1	471C49=NT-K-FH88	\$245
	1" Drop Hook with Stops Kit - 7/8"	1	471C49=NT-K-DH178	\$264
	1" Drop Hook with Stops Kit - 1"	1	471C49=NT-K-DH188	\$264
	2" Drop Hook with Stops Kit - 7/8"	1	471C49=NT-K-DH278	\$276
	2" Drop Hook with Stops Kit - 1"	1	471C49=NT-K-DH288	\$276
	3" Drop Hook with Stops Kit - 7/8"	1	471C49=NT-K-DH378	\$288
	3" Drop Hook with Stops Kit - 1"	1	471C49=NT-K-DH388	\$288
Adjustable J and L Bracket Kits				
	Adjustable Hook Hardware Kit - 5 Hole L Bracket/4 Hole J Bracket for 1" Tubing	Complete Kit for Seat and Back on 1" Tubing	470C49=KAH5L4J88	\$210
	Adjustable Hook Hardware Kit - 5 Hole L Bracket/2 Hole J Bracket for 1" Tubing	Complete Kit for Seat and Back on 1" Tubing	470C49=KAH5L2J88	\$210
Accessories				
Chest Belts				
Padded H-Belt	E0960	Extra Small: 471C49=PB-HBXS Small: 471C49=PB-HBS Medium: 471C49=PB-HBM Large: 471C49=PB-HBL Extra Large: 471C49=PB-HBXL		\$156
Dynamic H-Belt	E0960	Small: 471C49=PB-DHBS Medium: 471C49=PB-DHBM Large: 471C49=PB-DHBL Extra Large: 471C49=PB-DHBXL		\$188
Butterfly Chest Belt	E0960	Extra Small: 471C49=PB-BFXS Small: 471C49=PB-BFS Medium: 471C49=PB-BFM Large: 471C49=PB-BFL		\$171
Dynamic Butterfly Chest Belt	E0960	Extra Small: 471C49=PB-DBFXS Small: 471C49=PB-DBFS Medium: 471C49=PB-DBFM Large: 471C49=PB-DBFL Extra Large: 471C49=PB-DBFXL		\$201
Pelvic Belts				
471C49=PB-PHB-P	E0978	Padded Hip Belt - Pediatric - 1-1/2" x 44" w/ Auto Style Buckle		\$45
471C49=PB-PHB-A	E0978	Padded Hip Belt - Adult - 2" x 48" w/ Auto Style Buckle		\$54
Padded Hip Belt - Center Pull	E0978	1" Mini Metal Buckle: 471C49=PB-PHBXS-CP Small: 471C49=PB-PHBS-CP Medium: 471C49=PB-PHBM-CP Large: 471C49=PB-PHBL-CP Extra Large: 471C49=PB-PHBXL-CP		\$112
Four Point Hip Belt - Center Pull	E0978	Extra Small: 471C49=PB-4PXS-CP Medium: 471C49=PB-4PM-CP Large: 471C49=PB-4PL-CP		\$137

Head Supports and Hardware			
Head Supports			
Concave padded head support for two-point hardware	E0955	Small: 471C49=HR-CPAD-S Large: 471C49=HR-CPAD-L	Medium: 471C49=HR-CPAD-M \$198
Adjustable head support for two-point hardware	E0955	471C49=HR-ACPAD	\$301
Head Support Hardware			
Rock-n-Lock with Two-Point Attachment	E1028	4" Curved Extention: 471C49=HR-RLBRKT-4 6" Curved Extention: 471C49=HR-RLBRKT-6 8" Curved Extention: 471C49=HR-RLBRKT-8	\$431
Flip Down Rock-n-Lock with Two-Point Attachment	E1028	4" Curved Extention: 471C49=HR-RLBRKT-A-4 6" Curved Extention: 471C49=HR-RLBRKT-A-6 8" Curved Extention: 471C49=HR-RLBRKT-A-8	\$482
Foot Supports			
Footboxes	K0108		471C49=FB-_____
Mounting Options		Double Leg Footbox \$518	Single Leg Footbox \$603
Bolt to Footplate		W D L	W D L
Bolt to Solid Seat (Fixed Angle)		Small FB-DLS 11 x 8 x 7	Small FB-SLS 5 x 8 x 7
Other		Medium FB-DLM 13 x 10 x 9	Medium FB-SLM 6 x 10 x 9
		Large FB-DLL 15 x 12 x 11	Large FB-SLL 7 x 12 x 11
		Custom FB-DLC x x	Custom FB-SLC x x
Digitizing Service Fee			
Digitizing Service Fee* (From Plaster Molds Sent to Permobil)		481A00=2219	\$357
<p>Specific instructions not otherwise covered in order form. Note: We encourage you to provide additional instructions and sketches to ensure a successful fabrication. Examples: soft spot location, special t-nut patterns, soft spot overlays, leg length discrepancies, double reinforcements, swing away laterals, etc.</p>			

3 Elements of a Successful OBSS Order

- ① Completed Order Form
- ② Scanned 3D Image
- ③ Electronic Purchase Order or P.O. Number

* included with complete cushions

Custom Cushion Fabrication Protocol

Please review the following Fabrication Protocol. Our fabrication staff has compiled this protocol information in an effort to help you better understand what you can expect from Ottobock regarding your requested fabrication. We understand how important an accurate fit is to your client, and this information will help us to best meet your client's needs.

Requirements for Manufacturing

What we need from you to produce High Quality Seating:

- If there is a medial knee support it's important to not make it too high because both the ABS and the liners get thinner as the pommel gets higher.
- All of our ABS-seats are produced without undercut to the Styrofoam mould. If you need negative shapes it's very easy to form the ABS and the liners afterwards with an ordinary heat gun.

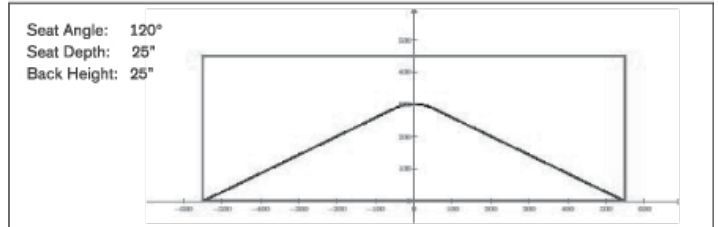
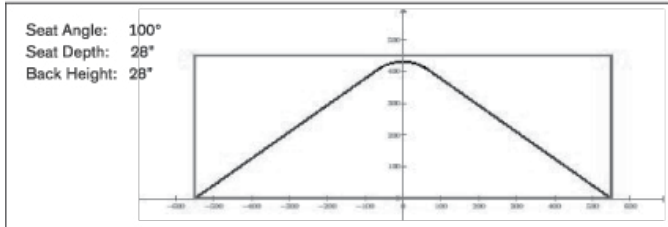
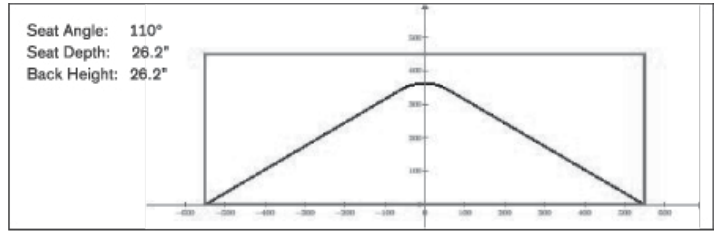
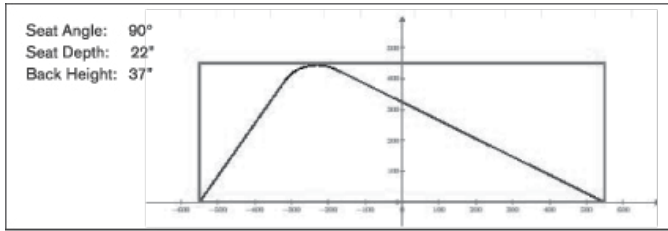
What's included in a Mid-Fit ABS?

- Two liners made of Plastazote without fabric
- One vacuum-formed ABS shell
- Four angle-adjustable feet mounted between the ABS shell and a high quality plywood board.

Additional Charges

- Custom options not listed on order form are available at \$197.00 an hour (code #6364505).
- Digitizing an image from a cast is \$243.00 (code #6364930).

Maximum cushion dimensions based on desired seat to back angle



Data sheet	
ABS seat	
Basic seat:	1 ABS shell 1PZ liner no. 1 1 PZ liner no. 2
Mounting options:	
Wooden base plate	Cut to width of wheelchair seat
Material used:	
Standard seat	ABS origin thickness ~5/16" - 3/8" Plastazote x2 origin thickness ~11/16" - 3/4"
Standard reinforcement	ABS origin thickness ~9/16" laminated Plastazote x2 origin thickness ~11/16" - 3/4"
Washing instructions:	
ABS shell	Commonly used detergents and water
Liners	Handwash with soap Rinse with water and hang to dry; avoid heat source (e.g., radiators)
Fabrics used	
Color	black patterned
Composition	100% polyester (Trevira CS surface fabric) Weight: 510 g/qm Width: 155 cm