Welcome to the Permobil family

We hope that you enjoy your new power wheelchair. Permobil's founder, Dr. Per Uddén, believed that every person has the right to have his or her disability compensated as far as possible using the same technology that we all use in our everyday life. Your new wheelchair is a state-of-the-art medical device designed to achieve this goal by providing unparalleled convenience, comfort, and technology.

How to contact Permobil

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1 Introduction

Before you use your wheelchair for the first time, you must read and understand the contents of this user manual. It instructs you on how to properly and safely use and care for your wheelchair. This user manual and additional information concerning our products are available at www.permobil.com or by telephone.

Your power wheelchair is a complex medical device prescribed to you by your healthcare provider and configured to meet your needs. Permobil is not responsible for inappropriate prescription or selection of models or features, or for improper use of or modifications to the wheelchair.
This chapter gives you an overview of your wheelchair. The parts on the overview image are described in more detail throughout the manual.

The M1 is a mid-wheel drive power wheelchair for indoor use. It is intended for people limited to a seated position. The M1 can be used outdoors with restrictions, as it is not an all-terrain wheelchair.

The expected service life of this product is five years.

A. Headrest  
B. Backrest  
C. Control panel  
D. Seat  
E. Leg rest  
F. Footplate  
G. Backrest frame  
H. Armrest  
I. Chassis  
J. Serial number label  
K. Drive wheel  
L. Caster wheel
2.1 Wheelchair specification

Product name: M1
Wheelchair class: B

A Height, width, and length
Height: 980–1500 mm (38.5”–59”)
Width: 610–800 mm (24”–31.5”)
Length: 1090–1280 mm (43”–50.5”)

B Smallest transportation size
Height: 620–670 mm (24.5”–26.5”)
Width: 610–800 mm (24”–31.5”)
Length: 820 mm (32”)

Weight specification
Wheelchair with batteries: 143 kg (315 lb.)
Maximum user weight: 136 kg (300 lb.)
2.2 Tool bag

The wheelchair comes with a tool bag for maintenance and adjustments. It contains the following tools:

A Wrench
General maintenance.
11 mm
13 mm

B Allen keys
General maintenance and seat adjustment.
3–6 mm

C Socket wrench
General maintenance.
15 mm
2.3 General control panel

A Joystick

B Example of button functions
A. On/off
B. Horn
C. Decrease maximum speed
D. Increase maximum speed

For more information, see the user manual of your control panel:

https://documentation.permobil.com/manuals/control_panels/
Your wheelchair can be equipped with an Omni2. An Omni2 is a device that makes it possible to operate the wheelchair with something other than a standard joystick.

Button configuration for Omni2.

A. On/off  
B. Profile  
C. Minus (−)  
D. Settings  
E. LCD screen  
F. Mode  
G. Navigation  
H. Plus (+)

For more information, see the user manual of your Omni2 on the website of Curtiss-Wright:

2.5 Lights and reflectors

The wheelchair is equipped with reflectors at the front and rear.
Front lights, rear lights, and turn signals are optional.

- Front reflectors
- Rear reflectors

If the wheelchair is equipped with lights, Permobil recommends that you use them whenever you drive near public rights of way.
Do not drive in the dark unless your wheelchair is equipped with lights. When you drive in the dark, be extra cautious. Additionally, use your lights as required by local law.
The wheelchair drive wheels have pneumatic tires or flat-free (foam filled) tires. The caster wheels have solid polyurethane tires.

A Pneumatic tires
B Flat-free (foam filled) tires

Inflating the pneumatic tires. See page 64.
2.7 Tie-down points

The wheelchair is equipped with four tie-down points used for transportation. Two in the front and two in the rear.

Vehicle transportation. See page 32.
2.8 Serial number label

The serial number label is located on the lower, left hand side of the wheelchair chassis. Look between the rim spokes.

A. Made in (country of final assembly) by (address of site of final assembly)
B. Maximum user weight
C. Product type
D. Serial number
E. EAN code
F. Date of assembly
Accessories for Permobil products are subject to continuous development. Contact your nearest Permobil dealer for more information on the accessories available for your product. Only use accessories that are authorized by Permobil.
2.10  Spare parts

Spare parts must be ordered through your dealer.

Only use spare parts that are authorized by Permobil.
2.11 User manual

A. Main text area
B. Main illustration area
C. Text correlates to the illustration to the right
D. Tool list
E. Instruction steps
F. Warning sign
G. Chapter and page number
3 Safety

Your wheelchair is a complex medical device and must be used safely. This chapter contains important information about how to safely use your wheelchair.

Permobil is not responsible for personal injuries or property damage resulting from any person’s failure to follow the warnings and instructions in this manual or from failure to exercise good judgment.

The following warnings are referenced throughout this user manual. Anytime you see the exclamation point symbol, refer back to this chapter to review the appropriate warning.

3.1 Types of warning signs

The following types of warning signs are used in this manual:

- **WARNING!** Indicates a hazardous situation which, if not avoided, could result in serious injury or death as well as damage to the product or other property.

- **CAUTION!** Indicates a hazardous situation which, if not avoided, could result in damage to the product or other property.

3.2 Warning signs

- **WARNING!** Do not overload the wheelchair

  Do not use the wheelchair to pull any kind of object and never hang excessive weights on the wheelchair. If you do, the wheelchair can become less stable and injure you.

- **IMPORTANT!** Do not drive on public roads

  Do not drive the wheelchair on public streets or roads. Your wheelchair is not an automobile. Obey all local pedestrian rules and always drive your wheelchair defensively.

- **WARNING!** Do not modify the wheelchair

  Do not modify your wheelchair or any of its components. Your wheelchair has been configured specifically for your needs as prescribed by your healthcare provider. Special skills, training, and knowledge are needed to set up, modify, and repair the wheelchair.
**WARNING!** Avoid steep slopes

Do not drive the wheelchair on slopes steeper than 10°. If you do, the wheelchair can become less stable and injure you. For maximum performance and stability, use caution on slopes steeper than 6°.

**WARNING!** Use freewheel mode cautiously

Freewheel mode should only be used on level ground and when an attendant is present to control the wheelchair. If you use freewheel mode on an incline or without an attendant, you can get injured or cause property damage.

**WARNING!** Replace damaged charging components

If either the charger plug or charger socket becomes damaged, both must be replaced by qualified personnel. Excessive heat in either the charger plug or socket indicates damage.

**WARNING!** Do not exceed the maximum user weight

Do not drive the wheelchair if you exceed the maximum user weight. If you do, the wheelchair can harm you or break.

**WARNING!** Drive extra carefully when lifted or tilted

If the seat or backrest is lifted or tilted on flat ground, drive at a low speed. If the seat or backrest is lifted or tilted, do not drive the wheelchair on slopes or over obstacles. If you do, the wheelchair can become less stable and injure you.

**WARNING!** Do not cross obstacles at an angle

Do not cross obstacles at an angle. If you do, the wheelchair can become less stable and injure you.

**WARNING!** Use positioning aids at all times

Use securely fastened positioning aids, including your positioning belt, at all times. If you do not, you can sustain bodily injuries.

**WARNING!** Positioning aids do not replace seatbelts

Wheelchair positioning aids do not replace vehicle mounted seatbelts. In a traffic accident, they do not provide the same protection as vehicle mounted seatbelts.
**WARNING! Vehicle seating requirements**

When you use the wheelchair as a seat in a vehicle, it must be forward-facing and you must use a three-point belt restraint, including a shoulder and pelvic belt, to reduce the risk of head and chest impacts with vehicle components. The wheelchair is only designed and tested for use in this configuration. If the wheelchair is used in another vehicle seating configuration, you can be injured or your wheelchair can be damaged.

**CAUTION! Do not use a damaged wheelchair**

If the wheelchair or its accessories have suffered transportation damage, damage during driving, or damage from other causes, you must inform Permobil as soon as possible and immediately stop using your wheelchair. There is a risk that the wheelchair or its accessories can no longer be used safely. Contact your service provider or Permobil for further information.

**WARNING! Keep the electronics dry**

Make sure that the electronics are not exposed to moisture. If any of the shrouds or the joystick boot have cracks or tears, replace them immediately. Exposure to moisture can cause the wheelchair to short-circuit or catch fire, which can lead to personal injury or property damage.

**WARNING! Do not get pinched**

The wheelchair is heavy and contains many moving parts, which means that you can be pinched when you adjust the wheelchair or if you use the wheelchair incorrectly. When you see this warning, be mindful of your body location to avoid being pinched. Do not put any part of your body between moving parts.

**CAUTION! Recycle all batteries**

Used batteries must be disposed of responsibly in accordance with local recycling regulations.

**WARNING! Use the recommended tire pressure**

Use the recommended tire pressure. Incorrect tire pressure can make the wheelchair unstable and difficult to drive. If you overfill the tires, they can explode and cause bodily injury.

**CAUTION! Electromagnetic fields**

The electronics in a power wheelchair can be affected by external electromagnetic fields (e.g. mobile phones). Similarly, the electronics in the wheelchair itself also emit electromagnetic fields that can affect the immediate surroundings (e.g. certain alarm systems in businesses).
**WARNING!** Discontinue use after extraordinary events

Do not use your wheelchair if it has been dropped, crushed, exposed to fire, submerged in water, or involved in a vehicular accident, or other extraordinary events. Events like these can lead to significant damage that is impossible to detect upon inspection. Contact your service provider or Permobil. Damage caused by these types of incidents exceeds the limits covered by the manufacturer’s warranty.

**WARNING!** Sufficient ground clearance

Always position the leg rest and footplate high enough so that they will not hit the ground when you drive your wheelchair. This includes when you drive over changing slopes or over obstacles. If you allow the leg rest or footplate to hit the ground, the wheelchair can become less stable and injure you.

**WARNING!** Do not use on stairs or escalators

Do not use your wheelchair on stairs or escalators. If you do, it can lead to personal injury or property damage.

**WARNING!** Do not operate the wheelchair under the influence of alcohol

Do not drive or use the wheelchair if you are under the influence of alcohol. If you do, it can lead to bodily injury.

**WARNING!** No passengers

Do not use the wheelchair to carry passengers, regardless of their age or weight. If you do, it can affect the wheelchair’s maneuverability and stability.

**WARNING!** Supervise children

Do not let children drive the wheelchair without supervision.

**CAUTION!** First drive

The first time you drive your wheelchair must be in the presence of a person who is qualified to ensure that the wheelchair is properly fit for you.

**WARNING!** Do not turn off power to stop the wheelchair

Release the joystick to stop the wheelchair. Do not turn off the power to stop the wheelchair. If you do, the wheelchair will stop suddenly and you can get injured.
**WARNING!** Be careful when traction changes

Use extreme caution when you drive from an area with high traction (such as a sidewalk) to an area of low traction (such as grass). A sudden change of traction can cause the wheelchair to become less stable and injure you.

**WARNING!** Turn the wheelchair with caution

Do not turn the wheelchair at high speed. If you do, the wheelchair can become less stable and injure you.

**CAUTION!** Do not use the wheelchair when battery charge is low

If you use the wheelchair when the battery charge is low, you could become stranded.

**WARNING!** Take care when you transfer

Make sure that you take great care when you transfer into and out of the wheelchair and always follow your caregiver’s recommendations for transfer. If you do not, you can get injured.

**WARNING!** Pay attention to release mechanisms

Adjust your restraint system such that the release mechanisms cannot be pressed during a crash.

**WARNING!** Remove loose objects and auxiliary equipment before transportation

Remove loose objects, trays, and other auxiliary equipment from your wheelchair and store them safely before you transport your wheelchair in a motor vehicle. If you transport a wheelchair in a motor vehicle with loose objects, trays, or other auxiliary equipment the vehicle’s occupants could suffer bodily injury.

**CAUTION!** Do not use the wheelchair in extreme conditions

Permobil recommends that you do not use the wheelchair in extreme conditions, such as heavy rain, thick snow, or excessive heat or cold.

**CAUTION!** Extreme temperatures

Prolonged exposure to sunlight or cold temperatures can cause wheelchair surfaces to become very hot or cold.
WARNING! Be mindful of sources of ignition if you carry an oxygen tank

Exercise extreme caution when you carry an oxygen tank with your wheelchair in close proximity to electronics or other sources of ignition, such as a kitchen stove.

WARNING! Drive carefully on soft or uneven surfaces

Use extreme caution when you drive on soft or uneven surfaces, such as grass, gravel, sand, ice, or snow.

WARNING! Flame resistance

Fabric components have been tested for flammability. Padded parts meet the requirements of EN 1021–1, EN 1021–2 and ISO 7176–16. Plastic parts meet the requirements of UL94.

WARNING! Do not lift or move by removable parts

Do not lift or move the wheelchair by any of its removable parts. If you do, it can lead to damage to the wheelchair.

WARNING! Drive carefully in narrow or confined spaces

Use extreme caution when you drive in narrow or confined spaces.

WARNING! Drive carefully when there are ridges

Use extreme caution when there are ridges that could cause the wheelchair to move in a different direction.

WARNING! Drive carefully near edges and on elevated surfaces

Use extreme caution when you are near edges or on elevated surfaces, such as ramps.

WARNING! Discontinue use if the wheelchair does not behave as it should

If the wheelchair is not behaving as it should, or if you suspect that something is wrong, release the joystick immediately to stop the wheelchair. Turn off the power and contact your service provider or Permobil for further information.
**WARNING! Do not remove labels**

Do not remove labels from the wheelchair. They contain information about safety and proper use. If a label becomes difficult to read or falls off, order a replacement from Permobil.

**WARNING! Place feet correctly and securely on the footplates**

Make sure that your feet are correctly and securely positioned on the footplates before you drive the wheelchair. If you do not, it can lead to bodily injury.

**WARNING! Freewheel malfunction**

If your wheelchair is in freewheel mode and you can control it electronically, it is malfunctioning. Contact your service technician.

**WARNING! Increased stopping distance**

When driving downhill, allow yourself a greater distance to stop than you would if you were driving on level ground. Note that the distance required to stop will increase when you drive downhill or when you increase your speed. If you do not, it can lead to bodily injury.

**WARNING! Only use intended charger**

Only use a Permobil charger intended for use with your wheelchair. If you use a different charger, there is a risk of fire or explosion which can lead to bodily injury or property damage.

**WARNING! Always follow charging instructions**

Always follow the instructions on how to charge the wheelchair. If you do not, it can lead to sparks and unnecessary wear.

**WARNING! Do not cover the battery charger**

Always use the battery charger in well-ventilated, dry rooms and do not cover the battery charger. If it is covered it can overheat which can lead to bodily injury or property damage.

**WARNING! Belt restraints**

Make sure that the belt restraints are as tight as possible, without becoming uncomfortable, and that they are not twisted. They must be close to your body and not held away by parts of the wheelchair. If the belt restraints are not placed correctly, it can lead to bodily injury.
**WARNING! Approved vehicles**

The wheelchair must only be transported in vehicles approved for transporting wheelchairs.

**WARNING! Only use approved fastening straps**

Only use approved fastening straps to secure the wheelchair.

**WARNING! Only attach fastening straps to tie-down points**

Only attach fastening straps to the tie-down points. Do not attach the fastening straps to any other part of the wheelchair. If you do, it can lead to bodily injury.

**CAUTION! Qualified service technician**

Only carry out maintenance and minor adjustments that are specified in the user manual. All other maintenance, service, and repairs must be carried out by a qualified service technician authorized by Permobil.

**CAUTION! Always turn off the power before cleaning the wheelchair**

Turn off the power before you clean the wheelchair.

**WARNING! Turn off the power before you transfer or before you lift the armrest**

Turn off the power before you transfer in or out of the wheelchair or lift the armrest. If you do not, it can lead to bodily injury.

**WARNING! Do not use joystick, armrests, or footplates as support when you transfer**

Do not use the joystick, armrests, or footplates as support when you transfer in or out of the wheelchair. If you do, it can lead to bodily injury or damage to the wheelchair.

### 3.3 Labels

Your wheelchair has labels that contain important information about safety and proper use. These labels are described in greater detail in this subchapter. Do not remove labels from the wheelchair. If a label becomes difficult to read or falls off, order a replacement from Permobil.
Warning
This label indicates that special attention is required.

Pinch risk
This label indicates a pinch risk. When you see this label, be extra careful to avoid pinching yourself or your belongings.

Main circuit breaker
This label shows the on and off positions for the main circuit breaker. Read more on page 37.

Freewheel mode
The picture to the left of the arrows indicates that the wheelchair is not in freewheel mode. The pictures to the right of the arrows indicate that the wheelchair is in freewheel mode. Read more about freewheel mode on page 32.

Tie-down points
This label shows the wheelchair’s tie-down points. Read more about wheelchair transportation on page 32.
4 Wheelchair usage

This chapter aims to provide you with basic information to quickly get started with your wheelchair, and also provide you with information you may need in your everyday use of the wheelchair. The following subchapters describe how to drive the wheelchair, how to use the most common seat functions, how to charge the batteries, how to enter and exit freewheel mode, and some helpful information if you want to transport your wheelchair. They also describe the main circuit breaker, wheelchair storage, and manual adjustments.

4.1 Driving the wheelchair

You must always drive your wheelchair carefully and defensively. Your wheelchair is a complex medical device, not an automobile. Due to the individualized nature of Permobil products, your wheelchair is equipped with one of numerous different ways to drive it. The most common way is described below, but your wheelchair may not conform to this process depending on its individualization.

To drive your wheelchair, you must first turn on the power. The power button or switch is most commonly located on the wheelchair’s control panel, which is usually attached to the armrest. Most Permobil wheelchairs also include a joystick on the control panel. Use this joystick to turn the wheelchair and to drive forward and rearward. Simply press the joystick in the direction you want to go. The further you press the joystick, the faster the wheelchair will move. Release the joystick to stop moving.

Drive as gently as possible and avoid sudden braking and sudden stops and starts.
Do not move the joystick before, during, or immediately after you turn on the control system. If you move the joystick during this time, it can generate a joystick error. If this happens, turn off and then on the wheelchair.

For additional information on how to control your wheelchair, refer to any other documentation received with your wheelchair or contact your Permobil dealer.

Some emergency exits or paths can be too small for your wheelchair to navigate through them.

### 4.1.1 Driving restrictions

The wheelchair consumes much power when you drive up a hill, climb over obstacles, or drive on rough terrain (for example sand). Permobil recommends that you, as far as possible, avoid to drive for a long period of time in these types of conditions.

Permobil recommends that you do not use the wheelchair in extreme conditions, such as heavy rain, thick snow, or excessive heat or cold. The driving range of your wheelchair is approximately 31 km (19 mi) when the battery temperature is 25°C (77°F). The driving range is affected by the battery temperature. Temperatures below 25°C (77°F) can shorten the driving range. Temperatures below −25°C (−13°F) can harm your batteries. This user manual’s wheelchair specification states the wheelchair’s maximum user weight. The stated user weight includes the user and any personal effects. Avoid sudden stops and starts.
WARNING! Do not cross obstacles at an angle

When you drive over an obstacle, always directly face it. You can drive over obstacles up to 75 mm (3"). If you drive over higher obstacles, there is a greater risk of tipping and of damage to the wheelchair. If a car lock is installed on the wheelchair, it affects the ground clearance.

WARNING! Avoid steep slopes

When you drive downhill, additional precautions must be taken. Select the lowest maximum speed and proceed with caution. Driving down a slope can shift your center of gravity forward. Release the joystick if the wheelchair rolls faster than you would like. This makes the wheelchair stop, and you can descend again more slowly. Avoid sudden stops and starts.

Drive the wheelchair straight up slopes whenever possible.

4.2 Seat functions

Your wheelchair can have seat functions. A seat function is a power adjustment.

Due to the custom nature of Permobil products, your wheelchair is equipped with one of numerous different ways to adjust its seat functions. For additional information on how to control your wheelchair, refer to any other documentation received with your wheelchair or contact your Permobil dealer.
Permobil offers the following seat functions. Available functions can vary depending on the equipment fitted on your wheelchair.

- seat lift
- seat tilt
- backrest tilt
- leg rest tilt
- footplate lift

The wheelchair’s center of gravity changes when you change the position of the seat and/or the backrest. When you lift or tilt the seat or backrest, you decrease the wheelchair’s stability.

**WARNING!** Drive extra carefully when lifted or tilted

### 4.2.1 Seat tilt

The seat tilt tilts the entire seat, from headrest to leg rest.
4.2.2  Leg rest tilt
The leg rest tilt tilts the leg rest.

4.3  Cushions
These are different cushions that are available for your wheelchair.
A  ROHO® AirLITE® seat
B  ROHO® Hybrid Elite SR™ seat
C  ROHO® QUADTRO SELECT® seat
D  Comfort Company Curve Stretch-Air
4.4 Charging the batteries
You can charge your wheelchair from the control panel. The charger socket is located at the front of the joystick.

**WARNING!** Always follow charging instructions

Always connect the charger to the wheelchair first before you connect the charger to the wall. When you have finished charging, always disconnect the charger from the wall before you disconnect the charger from the wheelchair. Charge the wheelchair as often as possible. Do not use the wheelchair if the battery charge is low because you could become stranded. If the batteries become completely discharged, charge them immediately. Never expose your batteries or any part of your wheelchair to an open flame. It is not possible to drive the wheelchair while it charges. See the battery charger’s manual for instructions and further information.
4.5 Freewheel mode
The wheelchair is fitted with two freewheel levers. When the freewheel levers are released, the wheelchair’s brakes are disengaged from the motor. When in freewheel mode, the wheelchair can be moved manually, but cannot be controlled electronically.

⚠️ WARNING! Use freewheel mode cautiously

4.5.1 Entering freewheel mode
1. Make sure that the wheelchair is on level ground.
2. Turn off the wheelchair.
3. Flip both freewheel levers away from the center of the wheelchair.

4.5.2 Exiting freewheel mode
1. Turn off the wheelchair.
2. Flip both freewheel levers toward the center of the wheelchair.

4.6 Vehicle transportation
This chapter describes how you transport your wheelchair in a vehicle. The wheelchair must only be transported in vehicles approved for this purpose.

4.6.1 Securing the wheelchair in a vehicle
This chapter describes how you secure the wheelchair in a vehicle. You can secure the wheelchair at its tie-down points.
WARNING! Remove loose objects and auxiliary equipment before transportation

This is how you secure the wheelchair at its four tie-down points. Make sure that the wheelchair is properly secured and that the wheelchair is not in freewheel mode. Secure the wheelchair with straps A at the tie-down points at the front and rear. The tie-down points are marked with yellow labels B.
After you have secured the straps to your wheelchair, secure the other end of the straps to your vehicle according to the appropriate instructions. The end-fitting on the strap must comply with ISO 10542–1:2012, which is an international standard that governs wheelchair tie-downs and occupant-restraint systems. Every vehicle tie-down system is different, and it is important that you follow the instructions for your particular vehicle system.

To make transportation of the wheelchair easier, you can remove or fold down the backrest. This is done in a few simple moves. See page 43. If necessary, you can also remove the headrest. See page 38.

4.6.2 Using the wheelchair as a seat in a vehicle

Permobil recommends that you transfer to a vehicle seat and that you use the vehicle’s restraint systems. The unoccupied wheelchair should be stored in a cargo area or secured in the vehicle during travel. Follow the instructions below if you want to use the wheelchair as a seat in a vehicle.

WARNING! Positioning aids do not replace seatbelts

WARNING! Vehicle seating requirements
You must use both pelvic-belt restraints and shoulder-belt restraints. Make sure that the belt restraints are as tight as possible, without becoming uncomfortable, and that they are not twisted. They must be close to your body and not held away by parts of the wheelchair. Adjust your restraint system such that the release mechanisms cannot be pressed during a crash.

The shoulder-belt restraint should be worn over the shoulder. The pelvic-belt restraint should be worn low across the pelvis and within the preferred zone of 30° to 75°. It is desirable to have a steeper angle within the preferred zone. Make sure that the wheelchair is not lifted or tilted. The wheelchair must be in the position shown in the image.

4.7 Air transportation
This chapter contains information that can be helpful if you are transporting your wheelchair by air.
4.7.1 Batteries
The main circuit breaker must always be in the off position. In most cases, gel batteries do not have to be removed from the wheelchair.

4.7.2 Weight and dimensions
Contact the relevant airline for applicable rules on weight and dimensions for your power wheelchair.

4.7.3 Preventing damage to wheelchair
Since the wheelchair will be put with other goods in a confined space during the flight, it is important to take preventive measures to minimize transportation damage to the wheelchair.

Cover the control panel and other sensitive objects with soft, shock-absorbing material (foam plastic or similar). Push the control panel toward the backrest. Tape any loose cables to the seat or covers.
4.8 Main circuit breaker

Your wheelchair has a main circuit breaker with two functions. You can use it to turn off the main power, for example before you transport the wheelchair. It also trips if there are any issues with the circuits.

The first time the main circuit breaker trips, you can reset it yourself. If it trips again, contact your service technician.

Use the lever at the back of the wheelchair to turn on and off or to reset the main circuit breaker. Always turn off the control panel before you switch off the main circuit breaker.

4.9 Wheelchair storage

You can store your wheelchair for a short or long period of time.

When you store for a short time, make sure that the room is dry and at least 5°C (41°F). If the temperature is lower, the batteries might not charge fully. They are also more vulnerable to corrosion.

When you store for a long time, fully charge the batteries. Remember to switch off the main circuit breaker. Charge the batteries every month.
4.10 Manual adjustments
The wheelchair can have functions that are adjusted manually. Available functions vary depending on the equipment fitted on your wheelchair.

If you do not have the power lift function on your wheelchair, seat height must only be adjusted by authorized service providers.

4.10.1 Headrest with link hardware
This chapter shows you how to adjust the height, depth, and angle of the headrest. It also shows you how to remove and install the headrest.

This is how you adjust the height of the headrest. There are four different height settings on your headrest. Setting A is the lowest and setting B is the highest. If setting A is used, test the seat functions seat tilt and backrest tilt for interference.

Allen key 2.5 mm

1. Follow the instructions below to remove the headrest.
2. Remove the screw and put it in the preferred setting on the bracket.
3. Follow the instructions below to install the headrest.
This is how you adjust the height and depth of the headrest.

Allen key 5 mm

1. Loosen the screw at each link A.
2. Change the angle of the links as required.
3. Tighten the screws.

This is how you adjust the angle of the headrest.

Allen key 5 mm

1. Loosen front screw A in the top link.
2. Adjust the headrest angle as required (B).
3. Tighten the screw.
This is how you remove and install the headrest.

1. Loosen handle A at the rear of the backrest.
2. Lift the headrest straight up (B).

Install in the reverse order. You can remove and install the headrest without affecting current settings.
This chapter shows you how to remove a ROHO® AGILITY® back, how to fold down the backrest, and how to adjust the backrest frame angle.

A Curved solid backrest
B ROHO AGILITY Mid Contour back
C ROHO AGILITY Max Contour back
4.10.2.1 Removing a ROHO AGILITY back

This is how you remove a ROHO AGILITY Mid Contour back or a ROHO AGILITY Max Contour back.

1. Move lock A from locked to unlocked position.

2. Flip levers B upward.

3. Lift the backrest upward and forward.
4.10.2.2 Folding down the backrest
If your backrest has a manual quick release, you can fold down the backrest in a few steps.

⚠️ WARNING! Do not get pinched

This is how you fold down a backrest with a manual quick release.

1. If your wheelchair has a ROHO AGILITY Mid Contour back or a ROHO AGILITY Max Contour back, remove it. See page 42.
2. Make sure that the armrests are unlocked. See page 46.
3. Hold the backrest so that it does not fall forward.
4. Push the manual quick release button A.
5. Pull out the lock pin.
6. Make sure that you do not pinch or stretch any cables and fold the backrest forward (B).
4.10.2.3 Backrest tilt

You can tilt the backrest.

inery wrench
- Allen socket 5 mm

1. Hold the backrest so that it does not fall forward.
2. Loosen screws A and B.
3. Adjust the backrest to the preferred angle (C).
4. Torque the screws to 9.8 N m (7.2 lb. ft.).
5. Make sure that the backrest is locked in position.
4.10.3 Armrest
This chapter shows you how to adjust the height and the angle of the armrest, how to adjust the armrest pad, and how to fold up the armrest.

4.10.3.1 Height
You can adjust the height of the armrest.

1. Loosen screw A.
2. Adjust the armrest to the preferred height.
3. Torque screw A to 9.8 N m (7.2 lb. ft.).

4.10.3.2 Angle
You can adjust the angle of the armrest.

1. Loosen screw A.
2. Adjust the armrest to the preferred angle.
3. Torque screw A to 9.8 N m (7.2 lb. ft.).
4.10.3.3 Armrest pad
You can adjust the armrest pad.

- Torque wrench
- Allen key 5 mm

1. Loosen the four screws A under the armrest.
2. Slide the armrest pad to the preferred position.
3. Use a torque wrench to torque screws A to 9.8 N m (7.2 lb. ft.).

4.10.3.4 Folding up the armrest
You can unlock and fold up the armrest.

1. Pull lever A rearward.
2. Fold up the armrest.

When you have folded down the armrest, push the lever forward to lock the armrest again.
4.10.4 Manual leg rest

This chapter shows you how to adjust the angle on a manual leg rest. The leg rest can be adjusted and locked in a number of fixed positions. If the seat depth is 510–560 mm (20”–22”), you can adjust the leg rest angle from $80^\circ$ (A) to $135^\circ$ (A). If the seat depth is 335–480 mm (14”–19”), leg rest angle B is $87.5^\circ$.

This is how you adjust the angle of a manual leg rest.
1. Pull out and hold lock lever A to release the leg rest.
2. Adjust the leg rest to the preferred angle.
3. Release lock lever A.
4. Make sure that the lock lever is in a locked position.

4.10.5 Swing away leg rest

This chapter shows you how to adjust the angle of the swing away leg rest. When you drive the wheelchair, you must position the leg rest such that it will not interfere with the caster wheels when they swivel. As you drive, the caster wheels will swivel in all directions.
This is how you adjust the angle of the leg rest.

- Torque wrench
- Allen key 5 mm

1. Loosen screws A and B.
2. Adjust the leg rest to the preferred position.
3. Torque screws A and B to 9.8 N m (7.2 lb. ft.).
4. Make sure that the leg rest is secured.
4.10.6 Footplate on a power leg rest

You can adjust the angle and height of the footplates on a power leg rest. The angle is adjusted in the same way as on a manual leg rest. See below.

Make sure that the outer profile does not touch or collide with the actuator arm. If it does, adjust the web belt when the leg rest is in its most vertical position.

This is how you adjust the height of the footplates.

 tongues
 Torque wrench
 Allen key 3 mm

1. Loosen the two screws that hold web belt bracket A in place.
2. Release the web belt on the rear of the leg rest.
3. Move the leg rest to its most vertical position.
4. Push up the outer profile that the footplates are installed to.
5. Adjust the web belt so that gap D between the outer profile and the actuator arm is 2–10 mm (0.1”–0.4”).
6. Tighten the web belt.
7. Run the leg rest to the horizontal position and back to the vertical position.
8. Check gap D.
9. Torque the screws to 2.9 N m (2.1 lb. ft.).
10. Make sure that the footplates are secured.
4.10.7 Footplate on a manual leg rest
You can adjust the angle and the height of a footplate on a manual leg rest.

This is how you adjust the angle of the footplate.
☞ Wrench 10 mm
☞ Allen key 5 mm

1. Tilt up the footplate.
2. Loosen lock nut A.
3. Adjust stop screw B in or out until the footplate has the preferred angle.
4. Tighten lock nut A to lock the stop screw in the preferred position.

This is how you adjust the height of the footplates. You can adjust the height of each footplate individually.
☞ Torque wrench
☞ Allen key 5 mm

1. Loosen the two screws A.
2. Adjust the footplate bracket to the preferred height.
3. Torque the two screws A to 9.8 N m (7.2 lb. ft.).
4. Make sure that the footplate is secured.
4.10.8 Footplate on a swing away leg rest

This chapter shows you how to adjust the horizontal angle, the vertical angle, and the height of a footplate on a swing away leg rest.

When you drive the wheelchair, you must position the leg rest such that it will not interfere with the caster wheels when they swivel. As you drive, the caster wheels will swivel in all directions.

This is how you adjust the horizontal angle of the footplate.

Allen key 6 mm

1. Fold up the footplate.
2. Loosen screw A.
3. Adjust the angle of the footplate.
4. Torque screw A to 24 N·m (17.7 lb·ft.).
This is how you adjust the vertical angle of the footplate.

- Torque wrench 10 mm
- Allen key 6 mm

1. Loosen screw A.
2. Adjust the angle of the footplate.
3. Torque screw A to 24 N m (17.7 lb. ft.).

This is how you adjust the height of the footplate.

- Torque wrench
- Allen key 3 mm

1. Loosen screws A.
2. Adjust the height to the preferred position.
3. Torque screws A to 7.4 N m (5.5 lb. ft.).

### 4.10.9 Fixed panel holder

The fixed panel holder can be installed on either armrest.
You can adjust the distance between the armrest and the control panel. It is also possible to adjust the angle of the control panel.

This is how you adjust the distance between the armrest and the control panel.

> Torque wrench
> Allen key 4 mm
> Allen key 5 mm

1. Loosen the four screws A on the panel joint and slide the panel to the preferred position.
2. Torque the screws to 9.8 N m (7.2 lb. ft.).
This is how you adjust the angle of the control panel.

1. Loosen the four screws A on the panel joint and the two screws B under the control panel.
2. Adjust the angle to the preferred position.
3. Torque the screws to 2.9 N m (2.1 lb.ft.).
4.10.10 Parallel panel holder

You can adjust the distance between the armrest and the control panel. It is also possible to adjust the angle of the control panel.

This is how you adjust the distance between the armrest and the control panel. Leave a gap of at least 10 mm (0.4") between the armrest and the control panel.

闲置
闲置

1. Loosen screws A enough to slide the panel holder.

2. Adjust the panel to the preferred position.
3. Torque the screws to 9.8 N m (7.2 lb. ft.).
This is how you adjust the angle of the control panel.

Allen key 4 mm

Slide the panel to the preferred position. You can loosen or tighten screw A to adjust the resistance.
4.10.11 Positioning belt

Always wear your positioning belt. There is an accessory rail on each side of the seat frame where you can attach for example a positioning belt.

Wrench 10 mm

1. Screw the positioning belt in place in the rail’s upper groove.

2. Make sure that the belt buckle locks properly in the snap lock.
5 Maintenance

For the wheelchair to work well, it is important that you use it correctly and maintain it regularly. A well maintained wheelchair lasts longer and has a lower risk of defects. Only carry out maintenance and minor adjustments that are specified in the user manual. All other maintenance, service, and repairs must be carried out by a qualified service technician authorized by Permobil.

⚠️ CAUTION! Qualified service technician
5.1 Maintenance and inspection schedules

Permobil recommends compliance with the following maintenance and inspection schedule. Contact your authorized dealer for all service-related needs or questions.

<table>
<thead>
<tr>
<th>Maintenance and inspection schedule</th>
<th>Daily</th>
<th>Weekly</th>
<th>Monthly</th>
<th>Yearly</th>
</tr>
</thead>
<tbody>
<tr>
<td>Check battery level indicator and charge the wheelchair if necessary.</td>
<td></td>
<td>✗</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Make sure that the joystick panel and other control panels are not damaged.</td>
<td></td>
<td>✗</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Make sure that all removable parts are securely fastened.</td>
<td></td>
<td>✗</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Check positioning belts for wear and make sure buckles work.</td>
<td></td>
<td></td>
<td>✗</td>
<td></td>
</tr>
<tr>
<td>Check tires and inflate as necessary.</td>
<td></td>
<td></td>
<td>✗</td>
<td></td>
</tr>
<tr>
<td>If the wheelchair is equipped with lights and turn signals, make sure that they are operational and clean.</td>
<td></td>
<td></td>
<td></td>
<td>✗</td>
</tr>
<tr>
<td>Clean the wheelchair and upholstery.</td>
<td></td>
<td></td>
<td></td>
<td>✗</td>
</tr>
<tr>
<td>Check upholstery, seating, and postural supports for wear.</td>
<td></td>
<td></td>
<td></td>
<td>✗</td>
</tr>
<tr>
<td>Maintenance and inspection schedule</td>
<td>Daily</td>
<td>Weekly</td>
<td>Monthly</td>
<td>Yearly</td>
</tr>
<tr>
<td>-------------------------------------------------------------------------</td>
<td>-------</td>
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<td>---------</td>
<td>--------</td>
</tr>
<tr>
<td>Check that the freewheel mode and the freewheel lever work properly.</td>
<td></td>
<td></td>
<td>☒</td>
<td></td>
</tr>
<tr>
<td>Complete inspection, safety check, and service performed by an authorized wheelchair dealer.</td>
<td></td>
<td></td>
<td>☒</td>
<td></td>
</tr>
<tr>
<td>Maintenance and inspection schedule</td>
<td>Daily</td>
<td>Weekly</td>
<td>Monthly</td>
<td>Yearly</td>
</tr>
<tr>
<td>Check ROHO components for wear or damage.</td>
<td>☒</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Complete ROHO inspection performed by a qualified technician.</td>
<td></td>
<td></td>
<td></td>
<td>☒</td>
</tr>
</tbody>
</table>
5.2 Cleaning
Regular care and maintenance will prevent unnecessary wear and damage to your Permobil product.

![CAUTION! Always turn off the power before cleaning the wheelchair]

5.2.1 Metal surfaces
Due to the high quality powder coating, optimum corrosion protection is guaranteed. Ideally, use a soft cloth or sponge, hot water, and a mild detergent for normal cleaning. Wipe down carefully with a cloth and water, and dry off. Remove scuff marks from semi-matte surfaces with soft wax (follow manufacturer’s instructions).

Remove scuff marks and scratches from shiny surfaces with car polish. You can use either liquid or paste car polish. After you have polished, apply soft car wax to restore the original surface gloss.

5.2.2 Plastics
For normal cleaning, wash plastic surfaces with a soft cloth, mild detergent, and hot water. Rinse thoroughly and dry with a soft cloth. Do not use solvents or abrasive kitchen cleaners.
5.2.3 Upholstery, cloth, and vinyl
For normal cleaning, wash the upholstery with lukewarm water and a mild, non-abrasive soap. Use a soft cloth or brush. Wipe off any water or soapy water residues with a clean, dry cloth. Let the surface dry. Repeat this procedure to remove stubborn dirt or stains. Ink spots can sometimes be removed with soap and water followed by isopropyl alcohol.

Do not use any other cleaning methods than those listed here. Other cleaning methods can attack and degrade the vinyl and can also void the wheelchair’s warranty.

If necessary, you can remove the cover before cleaning. See also the washing instructions on the upholstery materials.

5.2.4 ROHO Agility
This chapter shows you how you clean the back shell, the cover, and the foam pad, foam insert, and lumbar support pad of your ROHO cushion.

This is how you clean the back shell.
1. Hand wash in warm (40°C [104°F]) water with soap and a sponge
2. Rinse with clean water.
3. Wipe dry with a clean cloth.
4. Allow to air dry.

This is how you clean the cover.
1. Remove the foam and air components from the cover.
2. Secure the hook and loop fastener strip on the handle at the wide end of the cover.
3. Turn the cover inside out.
4. Zip the cover closed to avoid snags.
5. Machine wash in warm (40°C [104°F]) water with a mild detergent.
6. Tumble dry on low.

This is how you clean the foam pad, foam insert, and lumbar support pad.
1. Remove the foam component from the cover.
2. Wipe carefully with a damp cloth.
3. Wipe clean with a clean cloth.
4. Allow to air dry.
5. Put the foam component back in the cover.
Do not use soap and do not immerse the foam components in water.

This is how you clean the air insert.
1. Remove the air insert from the cover and foam pad.
2. Make sure the inflation valve is closed. Do not allow water or cleaning solution to enter the air insert.
3. Place the air insert in a large sink or basin with warm water and a mild liquid laundry detergent or a multipurpose detergent (follow product label instructions).
4. Use a soft plastic bristle brush, a sponge, or a cloth to gently scrub all cushion surfaces.
5. Rinse with clean water.
6. Allow to air dry.
Do not machine wash or machine dry. Do not expose to direct sunlight.
5.2.5  Control panel
Use a soft cloth moistened with mild detergent; be careful when cleaning the joystick and the panel display. Do not use solvents or abrasive kitchen cleaners. The panel must not be rinsed with water or any other liquid.

5.2.6  Corrosion protection
The plastic and padded parts are corrosion resistant. The metal parts are protected against corrosion by a zinc layer underneath the powder coating.

5.3     Inflating the drive wheel tires
Only drive the wheelchair with the correct tire pressure. The tire pressure for the drive wheel tires is 250 kPa (35 psi). Permobil recommends that you check the tire pressure weekly and after any significant change in temperature or altitude.

Incorrect tire pressure can make the wheelchair unstable and difficult to drive. It can also result in abnormal wear, punctures, a shorter driving range, and damage to the wheel assembly.

This is how you inflate the drive wheel tires.
1.  Unscrew and remove the valve cap from the tire air valve.
2.  Connect the compressed air nozzle to the valve and adjust the tire pressure to the prescribed level.
3.  Put the valve cap back.
5.4 Positioning belt

Check the condition of the positioning belt regularly in case any damage or wear has occurred. If signs of damage or wear appear, replace the positioning belt immediately through your Permobil dealer.
## 6 Troubleshooting

The following troubleshooting guide describes a number of faults and events which can occur when you use the wheelchair, together with suggested remedies.

Note that the guide cannot describe all the problems and events which may occur and you should always contact your service provider or Permobil technical support if you need additional assistance. Troubleshooting and repairs of electronics must always be performed by qualified personnel with good knowledge of the wheelchair’s electronics.

<table>
<thead>
<tr>
<th>Event</th>
<th>Possible cause</th>
<th>Remedy</th>
</tr>
</thead>
<tbody>
<tr>
<td>The wheelchair does not start.</td>
<td>The batteries are discharged.</td>
<td>Charge the batteries.</td>
</tr>
<tr>
<td></td>
<td>The cable connection to the control panel has come loose.</td>
<td>Insert the cable in the control panel.</td>
</tr>
<tr>
<td></td>
<td>The main circuit breaker is turned off.</td>
<td>Turn on the main circuit breaker. See page 37.</td>
</tr>
<tr>
<td></td>
<td>The main circuit breaker has tripped.</td>
<td>Reset the main circuit breaker once. See page 37.</td>
</tr>
<tr>
<td>The wheelchair cannot be charged.</td>
<td>The main circuit breaker is turned off.</td>
<td>Turn on the main circuit breaker. See page 37.</td>
</tr>
<tr>
<td></td>
<td>The charging circuit breaker has tripped.</td>
<td>Wait five minutes. The charging circuit breaker will automatically reset.</td>
</tr>
<tr>
<td>Event</td>
<td>Possible cause</td>
<td>Remedy</td>
</tr>
<tr>
<td>----------------------------------------------------------------------</td>
<td>----------------------------------------------------</td>
<td>------------------------------------------------------------------------</td>
</tr>
<tr>
<td>The wheelchair cannot be driven.</td>
<td>The battery charger is connected.</td>
<td>Disconnect the battery charger.</td>
</tr>
<tr>
<td>The wheelchair is in freewheel mode.</td>
<td>Exit freewheel mode and restart the wheelchair.</td>
<td></td>
</tr>
<tr>
<td>The wheelchair is locked.</td>
<td>Unlock the wheelchair.</td>
<td></td>
</tr>
<tr>
<td>A seat function has triggered the automatic drive inhibit.</td>
<td>Make sure that the backrest and the leg rest are not tilted and that the seat is not tilted or lifted.</td>
<td></td>
</tr>
<tr>
<td>The motors have gotten too warm.</td>
<td>Turn off the wheelchair and wait for the motors to cool down.</td>
<td></td>
</tr>
<tr>
<td>The wheelchair switches itself off after a certain period of inactivity (20–30 minutes).</td>
<td>The energy saving mode has been activated.</td>
<td>Press the start button on the control panel to turn on the wheelchair again.</td>
</tr>
<tr>
<td>The wheelchair stops while being driven.</td>
<td>The main circuit breaker has tripped.</td>
<td>Reset the main circuit breaker once. See page 37.</td>
</tr>
<tr>
<td>The wheelchair can only be driven at reduced speed.</td>
<td>A seat function has triggered the automatic speed restriction.</td>
<td>Make sure that the backrest and the leg rest are not tilted and that the seat is not tilted or lifted.</td>
</tr>
<tr>
<td>Event</td>
<td>Possible cause</td>
<td>Remedy</td>
</tr>
<tr>
<td>----------------------------------------------------------------------</td>
<td>---------------------------------------------</td>
<td>------------------------------------------------------------------------</td>
</tr>
<tr>
<td>The ROHO AGILITY air insert is not holding air.</td>
<td>The inflation valve is not closed.</td>
<td>Turn the inflation valve clockwise. Make sure that it is completely closed.</td>
</tr>
<tr>
<td></td>
<td>The inflation valve is damaged.</td>
<td>Inspect the inflation valve and the hose.</td>
</tr>
<tr>
<td></td>
<td>There are holes in the cushion.</td>
<td>Look for holes in the cushion. If very small holes or no holes are visible, follow the instructions in the repair kit supplied.</td>
</tr>
<tr>
<td>The ROHO AGILITY air insert does not feel comfortable.</td>
<td>The air insert is not properly adjusted.</td>
<td>Add or remove air to adjust to the preferred level.</td>
</tr>
<tr>
<td></td>
<td>The air insert is not properly inserted.</td>
<td>Make sure that the air cells are facing the front of the wheelchair and that the cover is properly positioned.</td>
</tr>
<tr>
<td>The ROHO AGILITY air insert slides inside the cover.</td>
<td>The air insert is not properly inserted.</td>
<td>Make sure that the air insert is properly positioned and that the fabric is secured to the fastener strip in the cutout area of the foam pad. The perimeter of the air insert should be tucked in between the foam layers around the edge of the cutout area.</td>
</tr>
</tbody>
</table>
7  General information
This chapter contains information about warranty, standards and regulations, reporting incidents, scrapping, and technical specifications.

7.1  Warranty
Contact your dealer or Permobil Inc. USA for information about the warranty period for this product.
Product Warranty Information sets forth the conditions of the warranty. For further information about applicable warranties, see https://permobilus.com/support/warranties/.

7.2  Standards and regulations
This product fulfills the following requirements:
• Electrically powered wheelchairs, scooters and their chargers – Requirements and test methods (EN 12184)
• Wheelchair standard series ISO 7176
• U.S. Food and Drug Administration’s regulation 21 CFR 820
• Medical Devices Directive (93/42/EEC)

7.3  Electromagnetic interference
EMI stands for Electromagnetic Interference, which is an electromagnetic emission that causes a disturbance in another piece of electrical equipment. EMI can be caused by anything that carries rapidly changing electrical currents, for example mobile telephones, large medical equipment, or other sources of electromagnetic radiation. Modifications to the device can make it more susceptible to EMI. There is no easy way to evaluate the effect of a modification on the overall EMI of the device.
Your wheelchair has passed the test of immunity to electromagnetic fields. As of May 1994, 20 V/m is a generally achievable and useful immunity level, and it is also the immunity level of your wheelchair in its factory configuration. However, it cannot be excluded that electromagnetic emissions can affect your wheelchair, for example in environments such as shopping malls and hospitals.

Nevertheless, it is permitted to use cordless telephones and cell phones, including hands-free devices, while operating your power wheelchair. In the unlikely event that you should experience abnormal operation of your wheelchair, stop driving immediately, turn off the wheelchair, and report the incident as soon as possible.

7.4 Reporting incidents
If an incident occurs, please contact Permobil by phone or e-mail.

7.5 Scrapping and recycling
Contact Permobil for information about scrapping agreements in force.
### 7.6 Technical specifications

<table>
<thead>
<tr>
<th>Specification</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Mass of the heaviest part</td>
<td>Backrest 2.7 kg (6 lb.)</td>
</tr>
<tr>
<td>Pivot width</td>
<td>1340 mm (53&quot;)</td>
</tr>
<tr>
<td>Minimum turning diameter</td>
<td>1340 mm (53&quot;)</td>
</tr>
<tr>
<td>Required width of angled corridor</td>
<td>1210 mm (48&quot;)</td>
</tr>
<tr>
<td>Required doorway entry depth</td>
<td>1520 mm (60&quot;)</td>
</tr>
<tr>
<td>Required corridor width for side opening</td>
<td>1050 mm (41&quot;)</td>
</tr>
<tr>
<td>Ground clearance</td>
<td>80 mm (3&quot;)</td>
</tr>
<tr>
<td>Ability to negotiate obstacles (approach distance 0 cm [0&quot;])</td>
<td>50 mm (2&quot;)</td>
</tr>
<tr>
<td>Ability to negotiate obstacles (approach distance 50 cm [20&quot;])</td>
<td>75 mm (3&quot;)</td>
</tr>
<tr>
<td>Battery cycle life</td>
<td>400 cycles</td>
</tr>
<tr>
<td>Battery type and nominal voltage</td>
<td>Sealed lead acid, 2 x 12 V, group 34</td>
</tr>
<tr>
<td>Occupant mass group</td>
<td>III</td>
</tr>
</tbody>
</table>
## How to contact your production unit

<table>
<thead>
<tr>
<th>Timrå, Sweden</th>
<th>Nashville, USA</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>PU TIM</strong></td>
<td><strong>PU NAS</strong></td>
</tr>
<tr>
<td>Permobil AB</td>
<td>Permobil Inc.</td>
</tr>
<tr>
<td>Per Uddéns väg 20</td>
<td>300 Duke Drive</td>
</tr>
<tr>
<td>861 36 Timrå</td>
<td>Lebanon, TN 37090</td>
</tr>
<tr>
<td>Sweden</td>
<td>USA</td>
</tr>
<tr>
<td>+46 60 59 59 00</td>
<td>+1 800 736 0925</td>
</tr>
<tr>
<td>+46 60 57 52 50</td>
<td>+1 800 231 3256</td>
</tr>
<tr>
<td><a href="mailto:info@permobil.com">info@permobil.com</a></td>
<td><a href="mailto:support@permobil.com">support@permobil.com</a></td>
</tr>
<tr>
<td><a href="http://www.prmobil.com">www.prmobil.com</a></td>
<td><a href="http://www.prmobil.com">www.prmobil.com</a></td>
</tr>
</tbody>
</table>
How to contact your local office

<table>
<thead>
<tr>
<th>United States</th>
<th>Australia</th>
</tr>
</thead>
<tbody>
<tr>
<td>Permobil Inc.</td>
<td>Permobil Australia</td>
</tr>
<tr>
<td>300 Duke Drive</td>
<td>8 Viewbrook Close</td>
</tr>
<tr>
<td>Lebanon, TN 37090</td>
<td>Seven Hills, NSW, 2147</td>
</tr>
<tr>
<td>USA</td>
<td>Australia</td>
</tr>
<tr>
<td>+1 800 736 0925</td>
<td>+61 1300 845 483</td>
</tr>
<tr>
<td>+1 800 231 3256</td>
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</tr>
<tr>
<td><a href="mailto:support@permobil.com">support@permobil.com</a></td>
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</tr>
<tr>
<td><a href="http://www.permobil.com">www.permobil.com</a></td>
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<td>PU NAS</td>
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Dealer's address and telephone number